

William Blyth

HANDMADE ROOF TILES & GARDEN POTTERY



British-made 'Barco' – the Stamp of Quality manufacturing traditional clay tiles since 1840

Established in 1840, William Blyth is one the oldest roofing companies in the UK. Manufacturing a wide range of handmade clay roof tiles and fittings using our own reserves of alluvial clay situated on the Southern banks of the river Humber, combined with traditional firing techniques producing a unique array of natural colours and textures.

Using time honoured traditional methods and a highly skilled workforce, William Blyth products can match and enhance any new build, heritage property or commercial concern.

Age old methods of drying and firing our natural alluvial clay creates a tile that has excellent weathering properties and a renowned durability.

To help you feel a part of this heritage, we welcome you to visit the works to see our skilled craftsmen and discuss your individual requirements.

Welcome to William Blyth.





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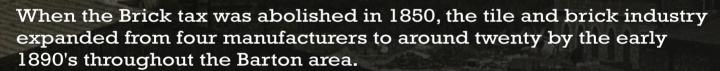
OUR HISTORY

William Blyth tile works, established in 1840 is one of the oldest industries in Barton upon Humber.

Barton upon Humber was once the brick and tile making capital of Great Britain. Sitting on some of the best reserves of alluvial clay found along the Humber estuary.

The industry can be traced back as far as the seventeenth century, when the vernacular of thatch was gradually rep

when the vernacular of thatch was gradually replaced with tile roofs and brick built dwellings.





In the late 1950's with the increase of modernisation larger factories were built producing tiles and bricks with modern machinery encouraging automisation of most product ranges. This left many of the traditional smaller works out of business.

Today only William Blyth Hoe Hill and Far Ings Tile Works survives on the Southern banks of the river Humber.

The process at William Blyth has changed little over the centuries, although mechanisation has speeded up some aspects of production..

We continue to respect our Heritage and retain the skills and expertise that have stood the test of time. With knowledge passed down from maker to maker through the generations, we are able to produce a wide range of roofing products and terracotta ware.

Our highly skilled craftsmen take great care and attention to detail, each and every tile is produced by hand resembling the makers own marks



Used on roofs from barns, regal buildings, cottages to supermarkets and in conservation areas such as York Minster, Sandringham Estate and the Kings Stables at the National Horse Racing Museum. Our tiles are dispatched throughout the UK and exported to places as far as Japan and Australia.

From the traditional pantile, to the ornamental peg tiles you are guaranteed to find a tile full of character with a colour or texture to suit your individual requirements.











Natural Red



Barco Pantiles - Natural Red / The Old Tile Works in North Lincolnshire

'Barco' Old English Pantiles

Our pantiles are all handmade by our highly skilled craftsmen using our own reserves of alluvial clay. With its rich iron content when fired in our traditional coal fired kilns, creates a blend of deep oranges through to reds. Produced in four colours to compliment properties old or new, every tile weathers naturally to give a mature appearance and becomes more attractive with age.

Min Roof Pitch	30°
Size of Tile	343mm x 241mm
Batten Spacing	267mm Fixed Gauge
Cover Capacity per m²	17.5
Weight per cover (kg)	38.5
Weight per tile (kg)	2.2
Weight per Pallet (kg)	1100
Quantity per Pallet	480



'Barco' Old English Pantiles Weathered



'Barco' Old English Pantiles

Our Weathered pantiles help create an instant aged look to any property from the moment they are laid. Each tile is coloured by hand, giving a subtle variation of stain. Once fired in our kilns the stain is burnt onto the surface of the tiles. The Weathered tiles are an ideal choice for the refurbishment of older buildings and much more cost effective than the use of second hand tiles.

Min Roof Pitch	30°
Size of Tile	343mm x 241mm
Batten Spacing	267mm Fixed Gauge
Cover Capacity per m²	17.5
Weight per cover (kg)	38.5
Weight per tile (kg)	2.2
Weight per Pallet (kg)	1100
Quantity per Pallet	480



'Barco' Old English Pantiles Light Antique



'Barco' Old English Pantiles

The light antique Pantile is suited for the use on older properties to help blend into the characteristics of the surrounding buildings. Each tile is coloured by hand using a colouring agent which when fired creates a light to dark brown finish. Due to the handling of each tile, this can leave some tiles showing a hint of the tiles natural red colour. This tile helps to replicate the character and charm of reclaimed tiles.

Min Roof Pitch	30°
Size of Tile	343mm x 241mm
Batten Spacing	267mm Fixed Gauge
Cover Capacity per m²	17.5
Weight per cover (kg)	38.5
Weight per tile (kg)	2.2
Weight per Pallet (kg)	1100
Quantity per Pallet	480



'Barco' Old English Pantiles

Dark Earth



Barco Pantiles - Dark Earth & Natural Red / Private Dwelling in North Lincolnshire

'Barco' Old English Pantiles

Our Dark Earth Pantile is deep black in colour with little variation creating visual impact to any roof, it can be used as an alternative to black glazed tiles, which were predominantly found throughout the Norfolk area.

The property above is roofed in both natural red and dark earth Pantiles, this gives a distinctive and contemporary finish.

Min Roof Pitch	30°
Size of Tile	343mm x 241mm
Batten Spacing	267mm Fixed Gauge
Cover Capacity per m²	17.5
Weight per cover (kg)	38.5
Weight per tile (kg)	2.2
Weight per Pallet (kg)	1100
Quantity per Pallet	480





Plain tiles - Natural Red / Private Dwelling in West Yorkshire

Plain Tiles

To compliment our Pantiles, William Blyth manufacture a selection of handmade plain tiles which are available in the same four traditional colours.

Our Plain Tiles can be laid as one colour or blended to give your property its own unique appearance.

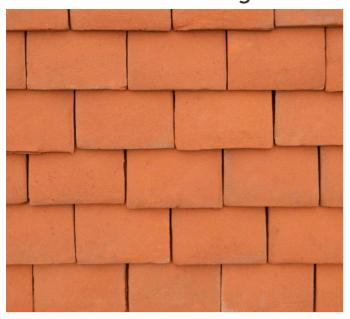
Plain tiles can be used to compliment smaller roofs such as garages, porches or dormas alongside our pantiles.



Plain tiles - Weathered Kings stables, National Horse Racing Museum

Min Roof Pitch	35°
Size of Tile	267mm x 165mm
Batten Spacing	Max 102mm
Cover Capacity per m²	60.0
Weight per cover (kg)	72
Weight per tile (kg)	1.2
Weight per Pallet (kg)	1230
Quantity per Pallet	1000

Autumn Orange



Antique Red



Chestnut Brown



Sanded Plain Tiles



Sanded Plain Tiles - Autumn Orange / St. Nicholas Church Cabourne

Sanded Plain Tiles

Using traditional methods and our skilled craftsmen, William Blyth manufacture a range of handmade sanded nibbed plain tiles. Each tile is individually cut from a dowel of clay, hand sanded, shaped, trimmed and nail-holed. Once made each tile is placed onto a specially shaped drying rack, to help achieve a double camber.

Once dry our sanded plain tiles are then set amongst other tiles in the kilns where they are fired to 1010°C to ensure the best durability and longevity from our clay.

Combining the natural properties of alluvial clay and sand facing creates a tile full of character, each tile resembles the individual marks of the maker.

Our handmade sanded plain tiles also help to resemble the characteristic and aesthetics of reclaimed tiles, suitable for both restoration and new builds.

Min Roof Pitch	35°
Size of Tile	267mm x 165mm
Batten Spacing	Max 102mm
Cover Capacity per m²	60.0
Weight per cover (kg)	72
Weight per tile (kg)	1.2
Weight per Pallet (kg)	1230
Quantity per Pallet	1000





Lincoln Pantiles - Natural Red / Private Dwelling in Retford

Lincoln Pantiles

The Lincoln pantile is similar to our Barco pantile, with extra depth in the pan creating a distinctive bolder roll helping to create a carefully proportioned tile. This profile is truly unique to William Blyth, produced since the early 1900's, using long established craftsmanship and materials.

The Lincoln pantile compliments any building whether old or new, making it an ideal choice for heritage and conservation work. Available in all four colours. The Lincoln Pantile has been exported as far as Australia to help create some of the worlds finest roof coverings available to date.

Natural Red	Weathered
Light Antique	Dark Earth

Min Roof Pitch	30°
Size of Tile	343mm x 280mm
Batten Spacing	267mm Fixed Gauge
Cover Capacity per m ²	17.5
Weight per cover (kg)	49
Weight per tile (kg)	2.8
Weight per Pallet (kg)	1280
Quantity per Pallet	500





Celtic tiles - Natural Red / Private Dwelling in Scarborough

Celtic Tiles

William Blyth are the last remaining manufacturer who still produce the Celtic tile by hand, which dates back to the early 1850's. The Celtic often known as the French or the Gaelic tile, with its flat pan and subtle single roll gives any roof a delicate finish. The Celtic tile is deal for new build or renovation work in conservation areas.

The Celtic tile is produced in the same four colours as our pantiles.

Natural Red	Weathered
Light Antique	Dark Earth
24国制	

Min Roof Pitch	30°
Size of Tile	343mm x 241mm
Batten Spacing	267mm Fixed Gauge
Cover Capacity per m ²	17.5
Weight per cover (kg)	38.5
Weight per tile (kg)	2.2
Weight per Pallet (kg)	1200
Quantity per Pallet	540





Corrugate Tiles - Natural Red / Private Dwelling in Norfolk

Corrugate Tiles

William Blyth is the last remaining manufacturer in the UK which still retain the skills and knowledge to produce the corrugated tile. The corrugate is a unique tile with three delicate rolls requiring very careful attention to detail in the production process, taking extra care in the drying to allow even air flow to minimise any cracking.

The corrugate tiles compliment restoration and conservation projects. It is available in all four colours.

Natural Red	Weathered
Light Antique	Dark Earth

Min Roof Pitch	30°	
Size of Tile	343mm x 241mm	
Batten Spacing	267mm Fixed Gauge	
Cover Capacity per m²	17.5	
Weight per cover (kg)	35	
Weight per tile (kg)	2.2	
Weight per Pallet (kg)	1200	
Quantity per Pallet	540	



FINIALS **VERGE CELTIC TILES** Left Hand Left Hand Fleur de Lys Dolly Verge Pantile Verge Celtic RIDGE TILES (available in 12" (305mm) or 18" (458mm) length) Half Round Ridge Third Round Ridge Hogsback Ridge Sharp Top SPECIAL RIDGE TILES (available in 12" (305mm) or 18" (458mm) length) Porch Ridge Ornamental Ridge Roll Top Monopitch Ridge PLAIN TILES FITTINGS Eave Gable Vertical Angle Standard Valley 8"h (200mm) 10 ½ "h (265mm) 90° (LH/RH) External 6 ½ "w (165mm) 10"w (248mm) **PEG TILES DENTIL SLIP** HIP TILE Dentil Slip Standard Bonnet Arris Hip Modern Peg (Eave + Gable available) **ORNAMENTAL TILES** Club Fish Tail Castellated Arrow Head

VENT TILES



Air Vent Half Round Ridge



Air Vent Hogsback Ridge (available in 12" (305mm) or 18" (458mm) length)



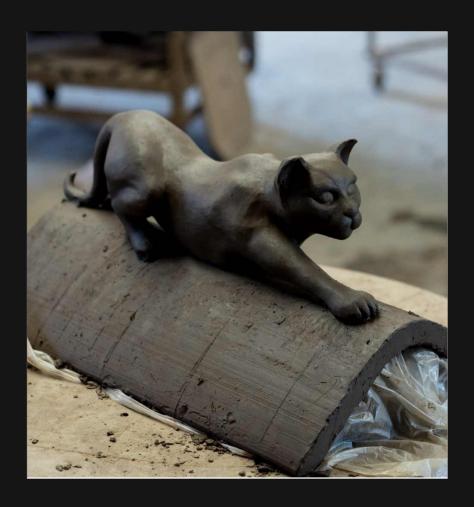
Air Vent Pantile





To compliment our range of roof tiles, William Blyth offers the Heritage Service, using our expertise and knowledge to fulfil an active role in the production of authentic, bespoke handmade roof tiles and fittings for those looking for replacement product, or to add special touches to new builds.

Throughout the 19th and 20th Century, builders often placed great emphasis on detail to buildings, with the use of ornate ridge tiles, decorative finials and hip tiles. This helped to add character to their work.





Today there is a growing demand for traditional and bespoke products to be produced. With this in mind we have our own team of master craftsmen who are able to design original pieces as well as reproduce any form of clay ware.

The Heritage Service has undertaken a diverse range of projects, from the reproduction of Roman Bricks for the Mithras Temple, Walbrook street, to the manufacturing of ornate ridge tiles and finials for a grade 2 listed building in Dublin.

William Blyth Heritage Service provides a specialist design and manufacturing programme, which concentrates on the detail and design process to make sure that the best match can be made to the original pieces. Using our highly skilled craftsmen and traditional materials, ensures the finished product will meet the highest standards and will weather down to a mature appearance to help blend in with surrounding buildings.





Heritage Service













William Blyth has reintroduced a selection of timeless handmade clay floor tiles to their product range. Traditionally used in older properties throughout hallways to kitchens. Their deep terracotta colour with slight variations in colour and texture create a unique character, enhancing any home.

The tiles are well suited to under floor heating as their thick body of clay absorbs and retains heat for a long period of time. For indoor use we recommend the tiles should be sealed with linseed oil and than wax to create a waterproof finish. Once waxed the true rich colour of the tile with its character and warmth are enhanced..

We carry the following sizes in stock at all times. If you require a different size or shape, please do not hesitate to contact us.

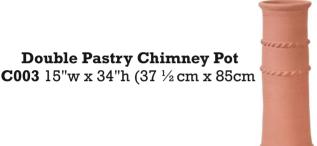


Size of Tile	315mm x 260mm	225mm x 225mm
Cover capacity m²	11.5	15
Weight per tile (kg)	2.7	1.8
Quantity per pallet	400	500
Weight per pallet	1.1 tonnes	900 kg

To compliment our roof tiles, William Blyth manufacture a selection of hand thrown chimney pots. Hand thrown by our highly skilled throwers using the same alluvial clay as the roof tiles. Our chimney pots help to characterise the roofs of our towns, villages and cities. From the very traditional roll top chimneys to the more ornate castellated pots, we can re produce and design any size and style you may require.

Al our chimney pots are both functional and can be as a feature in any garden.

Double Pastry Chimney Pot



Crown Chimney Pot

C004 15"w x 28"h (37 $\frac{1}{2}$ cm x 85cm) **C005** 15"w x 34"h (37 $\frac{1}{2}$ cm x 85cm)







Plain Chimney Pot C006 15"w x 34"h (37 $\frac{1}{2}$ cm x 85cm)



Pastry Chimney Pots

C001 15"w x 21"h (37 $\frac{1}{2}$ cm x 53 $\frac{1}{2}$ cm) **C002** 15"w x 28" (37 $\frac{1}{2}$ cm x 85cm)



Banded Chimney Pot

C007 15"w x 34"h (37 $\frac{1}{2}$ cm x 85cm)



t William Blyth we pride ourselves on producing traditional frost proof hand-thrown pottery. We use our own aluvial clay, dug from the banks of the river Humber, which is then

weathered and blended on site to ensure longevity in all of our frost proof terracotta.

Our pots are thrown by hand using a potters wheel and combination of pressing techniques. These skills have been passed down for generations, our potter and his team have over 30 years experience. You can come and visit our potter and his team and see them at work in 'The Potters Shed'. Here you can see the pots being thrown from start to finish and even order your very own bespoke pot.



We have a wide range of pots in various shapes, sizes and finishes, both traditional and modern. We also offer a bespoke service and can meet any 'pot needs' whether it be a new design or commemorative pot, personalised on one of our traditional flowerpots. (see page 39)



All of our pots are then dried on site in the same open drying sheds alongside the tiles (making the most of the strong winds that pass down the humber) and during the winter months we use an indoor drying shed to speed up the process. It can take anything from 1 week to 2 months for our pots to dry depending on the size of the pot. This ensures our pots are ready for the firing process.

We fire out pots in our 100 year old kiln with coal. It takes four days to reach a temperature in excess of 1000°. The kiln is then left to cool for a further six days. This creates a pot with subtle variations in colour with a deep orange terracotta finish.

> TO ORDER: 01652 637095

www.williamblyth.co.uk/garden-potter









William Blyth **Pottery**



Plain Flowerpots

K001 13 ½ "w x 15"h (34cm x 30cm) **K002** 16 ½ "w x 15"h (42cm x 38cm) **K003** 19 ½ "w x 18"h (50cm x 46cm)





Rimmed Longtom



Strawberry Pots

K006 9"w x 13"h (23cm x 33cm) **K007** 12"w x 16"h (30cm x 40cm) **K008** 17"w x 28"h (43cm x 71cm)



K004 14"w x 17"h (35cm x 42 ½ cm)

Rhubarb Forcer K009 19"w x 27"h (48cm x 69cm)



Plain Longtoms

K011 4"w x 4 $\frac{1}{2}$ "h (10 $\frac{1}{2}$ cm x 12cm) K012 5"w x 6"h (13cm x 15cm) K013 6"w x 7 $\frac{1}{2}$ "h (16cm x 19 $\frac{1}{2}$ cm) K014 12"w x13 $\frac{1}{2}$ h (30cm x 34cm)



Rhubarb Forcer with Motif K010 14"w x 23"h (35cm x 58cm)



Victorian Frill Pots

K018 11"w x 9 $\frac{1}{2}$ "h (28cm x 24cm) **K019** 13" x 10 $\frac{1}{2}$ "h (33cm x 27cm)



K015 12"w x 7"h (30cm x 18cm) **K016** 14"w x 9"h (35cm x 23cm) **K017** 16"w x 10 ½ "h (40cm x 27cm)



Seed Pans

K020 7"w x 2 ½ "h (18cm x 6cm) **K021** 8 ½ "w x 3 ½ "h (22cm x9cm) **K022** 10"w x 4"h (25cm x 10cm)

We have a beautiful selection of pots perfect for the kitchen garden. With a range of forcers for rhubarb, sea kale and chicory. Strawberry pots which also look great planted with herbs or alpines. To the more plain flowerpots, longtoms and half pots which are well suited for salad vegetables.



Kitchen Garden Range



Pastry Rose Bowls P001 9"w x 8"h (23cm x 20cm) **P002** 11"w x 10"h (28cm x 25cm)



Pastry Wall Pot P009 11 1/2"w x 9"h (29cm x 23cm)



Pastry Pans

P006 12"w x 7"h (30cm x 18cm) P007 16"w x 10"h (40cm x 25cm) P008 18"w x 11"h (46cm x 28cm)





Pastry Bowls

P003a 4"w x 4 $\frac{1}{2}$ "h (10cm x 11cm) **P003** 12"w x 7"h (30cm x 18cm) **P004** 16"w x 10"h (40cm x 25cm) **P005** 18"w x 11"h (46cm x 28cm)



Pastry Flowerpots

P010a 9 ½ "w x 8"h (24cm x 21cm) **P010** 16"w x 15"h (40cmo x 38cm)



Our traditional pastry pots are all made by hand on the potter's wheel. These flower pots give your plants all the attention they need with a simple but elegant base.

All of our pots weather beautifully, our pastry bowls are particularly suitable for Spring flowering bulbs



Toad House W001 7"w x 5"h (18cm x 13cm)



Hedgehog Home W002 10"w x 5"h x 15"l (25cm x 13cm x 38cm)

TO ORDER:

01652 637095

www.williamblyth.co.uk/garden-pottery





Goose Longtom

F001 11"w x 10 $\frac{1}{2}$ "h (28cm x 26 $\frac{1}{2}$ cm)



Pig PanF002 15"w x 10"h (38cm x 25cm)



Cow Churn F002 11"w x 10 ½ "h (28cm x 26 ½ cm)





D001 11 $\frac{1}{2}$ "w x 9"h (29cm x 23 cm)

Wall Pot with Tudor Rose

D002 11 $\frac{1}{2}$ "w x 9"h (29cm x 23 cm)



Wall Pot with Lion

D003 11 $\frac{1}{2}$ "w x 9"h (29cm x 23 cm)



Wall Pot with Sunflower

D003a $11 \frac{1}{2}$ "w x 9"h (29cm x 23 cm)



Frill Wall Pot

D003b 11 $\frac{1}{2}$ "w x 9"h (29cm x 23 cm)



Lily Pot

D004 16"w x 16"h (40cm x 40cm)



Tulip Vase

D006a 6"w x 5 $\frac{1}{2}$ "h (15cm x 14cm) **D006b** 8"w x 8 $\frac{1}{2}$ "h (21cm x 22cm) **D006** 16"w x 14"h (40cm x 35cm)





Flowerpot with Daisy

D007 10"w x 9"h (25cm x 23cm) **D008** 12"w x 11"h (31cm x 28cm)



Flowerpot with Watering Can

D009 10"w x 9"h (25cm x 23cm)

D010 12"w x 11"h (31cm x 28cm)



We use plaster of Paris moulds, which are created in house, to decorate these hand thrown pots with a range of original and unique motifs. Our motifs add a stylish yet traditional finish to any pot.



Flowerpot with Tudor Rose **D011** 10"w x 9"h (25cm x 23cm) **D012** 12"w x 11"h (31cm x 28cm)



Flowerpot with Lion **D013** 10"w x 9"h (25cm x 23cm) **D014** 12"w x 11"h (31cm x 28cm)



Flowerpot with Fleur de Lys **D014a** 10"w x 9"h (25cm x 23cm) **D014b** 12"w x 11"h (31cm x 28cm)



Lion Terrace Pot D016 16"w x 14"h (40cm x 35cm)



Garland Terrace Pot D017 16"w x 14"h (40cm x 35cm)



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Rose Terrace Pot **D018** 16"w x 14"h (40cm x 35cm)

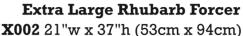


Basket Flowerpot

D023 17"w x 11"h (43cm x 27 $\frac{1}{2}$ cm) **D024** 20 $\frac{1}{2}$ "w x 16 $\frac{1}{2}$ "h (52cm x 42cm)



Extra Large Strawberry Pot X001 18"w x 30"h (46cm x 75cm)





Giant Longtom X005 23"w x 23"h (23cm x 23cm)



Extra Large Plain Flowerpot **X015** 25"w x 19"h (63cm x 48cm)



Alibaba Pot X003 16"w x 26"h (40cm x 66cm) **X004** 18"w x 36"h (46cm x 91cm)



www.williamblyth.co.uk/garden-potte



Triple Banded Flowerpot

X016 25"w x 19"h (63cm x 48cm)

X006 26"w x 21"h (66cm x 53cm)

X007 31"w x 24"h (79cm x 61cm)



At William Blyth, we are unique in that we have the skills within our team to make very large pots. These pots are made by hand on the wheel, sometimes in two, three and even four sections. Our largest pots make a statement in any garden and are ideal for fruit trees and shrubs.

It takes up to 12 years training before a thrower achieves the skill required to make our largest thrown pots.



Extra Large Lion Flowerpot

X017 25"w x 19"h (63cm x 48cm) **X018** 26"w x 21"h (66cm x 53cm) **X019** 31"w x 24"h (79cm x 61cm)



X012 25"w x 19"h (63cm x 48cm) **X008** 26"w x 21"h (66cm x 53cm)

X009 31"w x 24"h (79cm x 61cm)





Double Pastry Flowerpot

X010 26"w x 21"h (66cm x 53cm) **X011** 31"w x 24"h (79cm x 61cm)



Double Lion Banded Flowerpot X015 24"w x 22"h (63cm x 56cm)



Double Banded Flowerpot X016 24"w x 22"h (63cm x 56cm)



As well as manufacturing handmade tiles, our sister company Sussex Handmade Brick based in Sussex, manufactures a range of traditional handmade bricks and specials.

Sussex Handmade Brick Ltd.

Established in 1896, Sussex Handmade Brick takes pride in manufacturing a range of traditional facing bricks and berry bricks, both in metric and imperial sizes.



All of our products are manufactured using Wadhurst clay, extracted from our own quarry to the rear of the brick works. All of our facing bricks are made in accordance with BS EN771 - 1 2014.

As well as producing facing bricks, our extensive knowledge of brick manufacturing enables us to produce a variety of standard and non standard specials in an array of colours and textures to compliment our range of bricks.

Due to the firing process, the kilns produce a range of light, medium and dark reds, with a fine sanded or a flour sanded face.

At Sussex Handmade Brick we pride ourselves on our commitment to you the customer and invite you to visit the works where you can see the bricks being made and choose the brick that best suits your individual requirements.

Whether your project is large or small, standard or bespoke, please do not hesitate to contact us.

email enquiries@sussexhandmadebrick.co.uk telephone +44 (0) 1424 814344 Fax 01226 700350









William Blyth

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